

Ideal for:

- Glass lehrs
- Metal furnaces
- Ceramic furnaces
- Semi-conductor manufacture
- Ovens
- Thermo-forming
- SWIR heaters

Features:

- Current range: from 16 to 200 amps at 45°C
- Voltage up to 500V
- Inputs current: 0-20mA or 4-20mA voltage: 0-5V or 0-10V
- Firing modes:
 Burst firing
 Single cycle
- Alarm options include:
 Thyristor short circuit
 Load open circuit
 Partial load failure
 Thyristor over temperature
 (≥125 amps)



Two Leg Three Phase Thyristor Units for use with Short Wave Infrared or Resistive Loads

Specification Sheet

Ratings

The current ratings of the 7200A cover the range from 16 amps up to 200 amps, with units rated at 125 amps and above being fan cooled. The voltage rating extends to a maximum of 500 volts.

These units consist of two thyristor controlled channels each rated at the specified current and voltage.

Inputs

The 7200A can accept analogue voltage: (0-5V or 0-10V) or current: (0-20mA or 4-20mA) inputs.

Firing Modes

The 7200A is available with a selection of firing modes to suit most three phase applications with resistive elements in 3-wire configuration. It is suitable for controlling resistive loads with low temperature coefficient and short wave infrared (SWIR).

Alarm

Optional alarms can warn of thyristor short circuit or load open circuit. It includes the partial load failure with automatic set up which can detect the loss of at least one for up to four parallel loads (DLF alarm).

Over temperature shutdown is provided with fan cooled units (above 125 amps) with optional alarm.

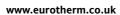
Fusing

High speed fuses are recommended for most applications except SWIR. The fuses are external for units up to and including 100 amps and internal above 100amps.

Fuses are available either with or without microswitch indication.

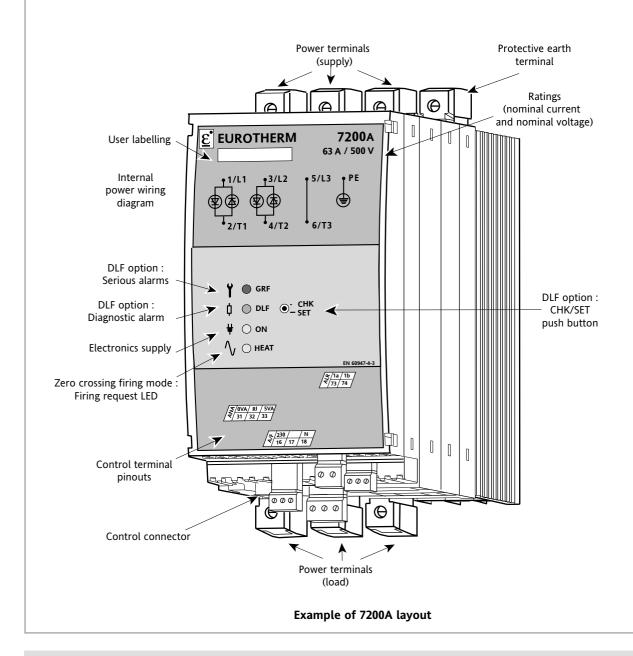
International approvals

CE (EN60947-4-3)





7200A



Signal connections

Terminal	Terminal		Option	
Block	No.	Label	Purpose	
ANA	31	0VA	0V analogue signal	Basic
	32	RI	+analogue signal	or
	33	5VA	5V user supply	Options
A/F	16	230	Auxiliary 230V or	
	17	115	115V supply	
	18	0V	Neutral or 2 nd phase	
ALR	71	1a	Alarm relay	Alarms
	72	1b	contact (NC code)	
	73	1a	Alarm relay	
	74	1b	contact (NO code)	
MSF	75	3a	Fuse with micro	≥125A
	76	3b	switch contact	
EXT	21	L2	Neutral or 2nd phase	Alarm
	22	N/A	in case of alarm option	

Safety specification

PRODUCT STANDARD

The 7200A products comply with the terms of product standard EN 60947-4-3. Contactors and motor-starters- ${\sf AC}$

semiconductor controllers and contactors for non-motor loads.

CE LABELLING

Complies with essential requirements of the European Low Voltage Directive 73/23 EEC dated 19 February 1973, modified by 93/68/EEC dated 22 July 1993 and the Electromagnetic Compatability Directive 89/336/EEC dated 3 May 1989 modified by 92/31/EEC dated 28 April 1992 and 93/68/EEC dated 22/07/93.

TECHNICAL SPECIFICATION

POWER

Nominal Current 16 A to 200 A at 45°C ambient (see order code)

Nominal Voltage 200 VAC to 500 VAC (see order code)

Frequency 47 to 63 Hz

Auxiliary supply Self-powered from supply network, or external (115Vac or 230Vac +10%; -15%). Consumption: 10VA. Dissipated power 1.3 W (approx): per amp per phase. Allow 2 W per amp per phase to include fuse dissipation

Cooling Rating ≤100A: Natural convection. Rating ≥125A: Fan-cooled.

LOAD Three-phase industrial load:

Use category · AC-51 Resistive load with low temperature coefficient

· AC-55b Short wave infrared elements units ≤100A only

Load configuration · Star without neutral (3S)

· Closed delta (3D)

CONTROL

Control type Analogue

 \cdot Remote analogue setpoint: 0-5Vdc or 0-10Vdc (100 k Ω =input impedance), 0-20mA or 4-20mA (250 Ω input impedance)

Control parameter · Standard: Load voltage squared (V2)

Linearity and stability Better than ±2% of full scale (balanced supply and load)

FIRING MODE

Firing at zero crossings · 'Burst mode' base time: 16 or 64 cycles

 \cdot 'Single cycle': base time 1 cycle

LOAD MONITORING (OPTIONS)

Diagnostic alarm (DLF) Serious Alarms: Unit overtemperature, short circuit and load open circuit, signalled by LED and relay contact.

Partial load failure detection: Detects the failure of at least: 1 element out of 4 in 3S configuration and 1 element out of 3 in 3D

configuration, signalled by orange 'DLF' LED and alarm relay contact.

ALARM RELAY

Available with alarm option. The relay contact (0.25 A 230 Vac; 32 Vdc) is either open or closed on alarm depending on the code.

ENVIRONMENT

Temperature Use 0°C to 45°C at max. altitude of 2000m. Storage -10°C to 70°C

Pollution Degree 2 acceptable (defined by IEC 664)

Humidity RH 5% to 95% Non condensing

INSTALLATION

Mounting. Rating from 16 to 63A: Two symetric DIN rail EN50022 or bulkhead mounting (4 x M4 screws)

Rating from 80 to 100A: Bulkhead mounting (4 x M4 screws)
Rating from 125 to 200A: Bulkhead mounting (4 x M6 screws)

Allow a minimum of 10mm between units. Units must be mounted with fins running vertically

Max. cable size. 16 and 25 amp: 6mm². 40 and 63 amp: 16mm². 80 and 100 amp: 35mm². 125 to 200 amp: 120mm²

PROTECTION

Thyristor protection Varistor and RC snubber

High speed fuses: rating ≤100A: external (optional), rating ≥125A: internal. No fuse for short wave infrared elements if firing at zero

crossings or in phase angle firing mode without current limit.

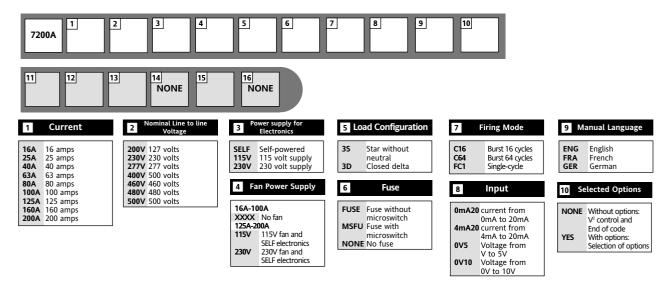
Electrical protection IP20 without adding additional protection. Overvoltage category II

WARRANTY 2 years

PHYSICAL DATA

Rating	H(mm)	W(mm)	D(mm)	
(A)			Basic	DLF
16-63	220	96	214	214
80-100	305	144	372	372
125-200	498	144	372	372

ORDERING CODE



Options (if Options 'YES') Certification Load Monitoring Load Type 13 Alarm Relay Contact 15 16 12 14 DLF Partial load failur For DLF option: NONE NONE option: closed or certificate alarm CEMC With certificate (with FC1 only) alarms NO XX open on alarm Without alarm Low temperature coefficient loads Without DLF LTCL NONE No alarms option option

SPARE FUSE AND HOLDER (2 per unit)

27.11.1.1 CO2 7.11.2 1.10.12 1.11.12 (2 per arm)		
Current rating amps	Fuse and holder assembly	Fuse and Holder with Microswitch
16	FU1038/16A/00	MSFU1451/16A
25	FU1038/25A/00	MSFU1451/25A
40	FU1451/40A/00	MSFU1451/40A
63	FU2258/63A/00	MSFU2258/63A
80	FU2258/80A/00	MSFU2258/80A
100	FU2760/100A/00	MSFU2760/100A

SPARE FUSE (2 per unit)

Current rating		Fuse Trip with
amps	Fuse number	Indicator
16	CH260024	CS176513U020
25	CH260034	CS176513U032
40	CH330054	CS176513U050
63	CS173087U080	CS176461U080
80	CS173087U100	CS176461U100
100	CS173087U125	CS176461U125

INTERNAL FUSES (2 per unit)

Current rating amps	Fuse Trip with Indicator
125	CS17672U160
160	CS17672U250
200	CS17672U315

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